



Triodes Types CAT14 and CAT14C

(HF AMPLIFIERS)

General. Water-cooled anode transmitting triodes, fitted with tungsten filaments, these valves are suitable for use as high frequency amplifiers at frequencies up to 10 Mc/s.

They are designed for use in communication or RF heating equipments.

The two valves are identical except for filament lead cooling, the CAT14C having air-cooled leads and the CAT14 water-cooled leads.

Cooling. The anode forms part of the valve envelope and is designed for cooling by water circulated in direct contact with the envelope. The rated flow should not be less than 40 gallons per minute. The temperature of the cooling water at the outlet must not be greater than 150°F (65°C).

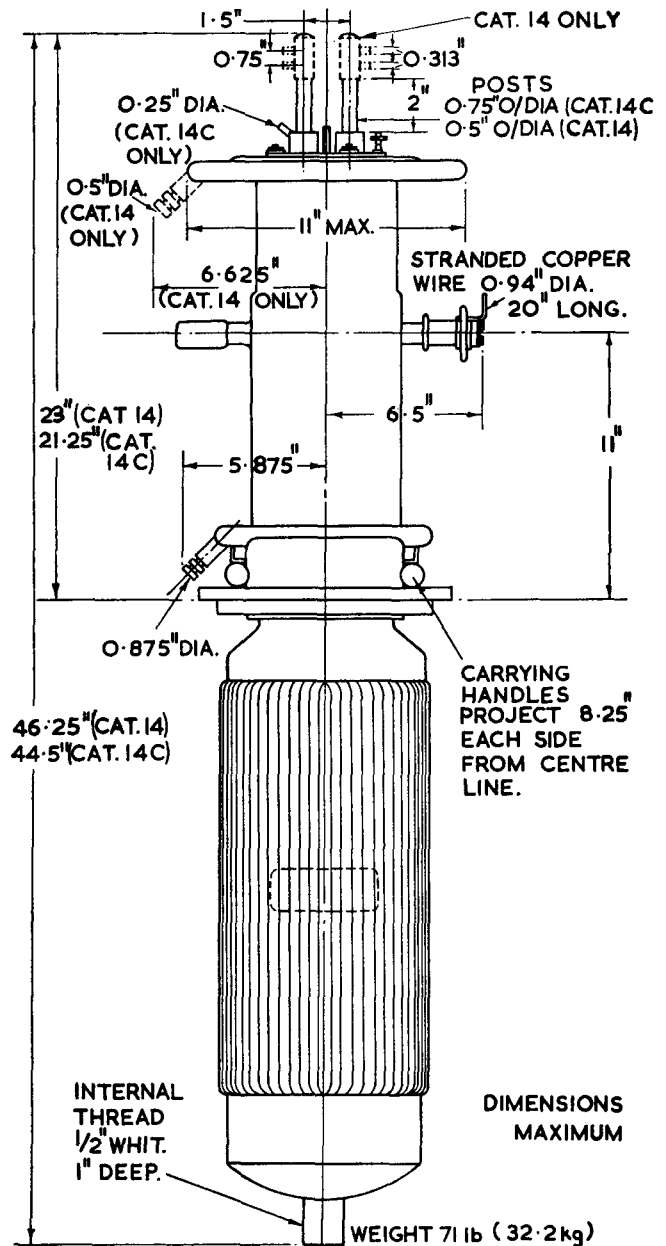
Each external valve filament lead of the CAT14 requires a water flow of 400 cc. per minute. The temperature of the cooling water must not exceed 122°F (50°C) at the outlet.

Each internal filament lead of the CAT14C requires a flow of air of approximately 8 cu. ft. per minute at a pressure equal to 5 in. water gauge.

The air flow to the anode seal cooling ring should be 4 cu. ft. per minute at a pressure equal to 4 in. water gauge.

All cooling supplies must be started before the application of any supply voltages, and must continue for at least 2 minutes after the removal of all supply voltages.

Filament Starting. The cold resistance of the filament is of the order of 0.0057 Ω. The filament current must never exceed 500 A at any time during the switching-on period. If the valve is operated for periods greater than 15 minutes without anode current flowing, the filament voltage must be reduced to one-half its normal value during the standby period.



MARCONI'S WIRELESS TELEGRAPH COMPANY LIMITED

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HT Switching. It is not permissible to apply directly HT voltage in excess of one-third the maximum rated anode voltage. At higher voltages the HT should be either gradually increased from a low value or three-position switching should be employed.

Mounting. The valve must be completely supported by its water jacket, which should be capable of adjust-

ment so that the axis of the valve is truly vertical. Rigid connections must be made to the anode only.

Seasoning. Whenever a new valve is put into service, or when a valve has been idle for periods of approximately 2 months, it must be seasoned by operating for at least one hour at half the normal anode voltage and current. The anode voltage should then be increased slowly to normal value.

APPROXIMATE DATA

V_f	32.5	V*
I_f	460	A
V_a	20	kV
p_a	150	kW
P_{gl}	8	kW
$I_{gl} \text{ (pk)}$	30	A
μ	45	
r_a	900	
g_m	50	mA/V
C_{a-gl}	52	pF
C_{a-k}	4.5	pF
C_{gl-k}	100	pF

*Each valve is marked with the filament voltage to give 100 A emission at 90% saturation.

Typical Operation

(1) HF POWER AMPLIFIER AND OSCILLATOR. CLASS C TELEGRAPHY

(Unmodulated, one valve, key down conditions)

V_a	15	18	20	kV
I_a	18.8	18.8	18.8	A
V_{gl}	-950	-1,030	-1,070	V
$I_{gl} \text{ (a)}$	4.3	4.3	4.2	A
$V_{gl} \text{ (pk)}$	2,650	2,730	2,770	V
$P_{dr} \text{ (a)}$	11.5	11.6	11.6	kW
Z_a	400	490	550	Ω
p_a	74	80	104	kW
P_{out}	209	258	272	kW

(2) HF POWER AMPLIFIER AND OSCILLATOR. CLASS C.

(Anode modulated, one valve, carrier conditions, permissible modulation 100%)

V_a	10	15	kV
I_a	9.6	9.8	A
V_{gl}	-895	-1,120	V
$I_{gl} \text{ (a)}$	1.9	1.8	A
$V_{gl} \text{ (pk)}$	1,845	2,070	V
$P_{dr} \text{ (a) (b)}$	3.5	3.8	kW
Z_a	435	716	Ω
p_a	32	39	kW
P_{out}	64	108	kW

(3) HF POWER AMPLIFIER. CLASS B TELEPHONY

(One valve, carrier conditions, permissible modulation 100%)

V_a	10	15	kV
I_a	10.6	10.6	A
V_{gl}	-330	-440	V
$V_{gl} \text{ (pk)}$	890	940	V
$P_{dr} \text{ (a) (b)}$	5.4	5.6	kW
Z_a	330	480	Ω
p_a	114	146	kW
P_{out}	46	67	kW

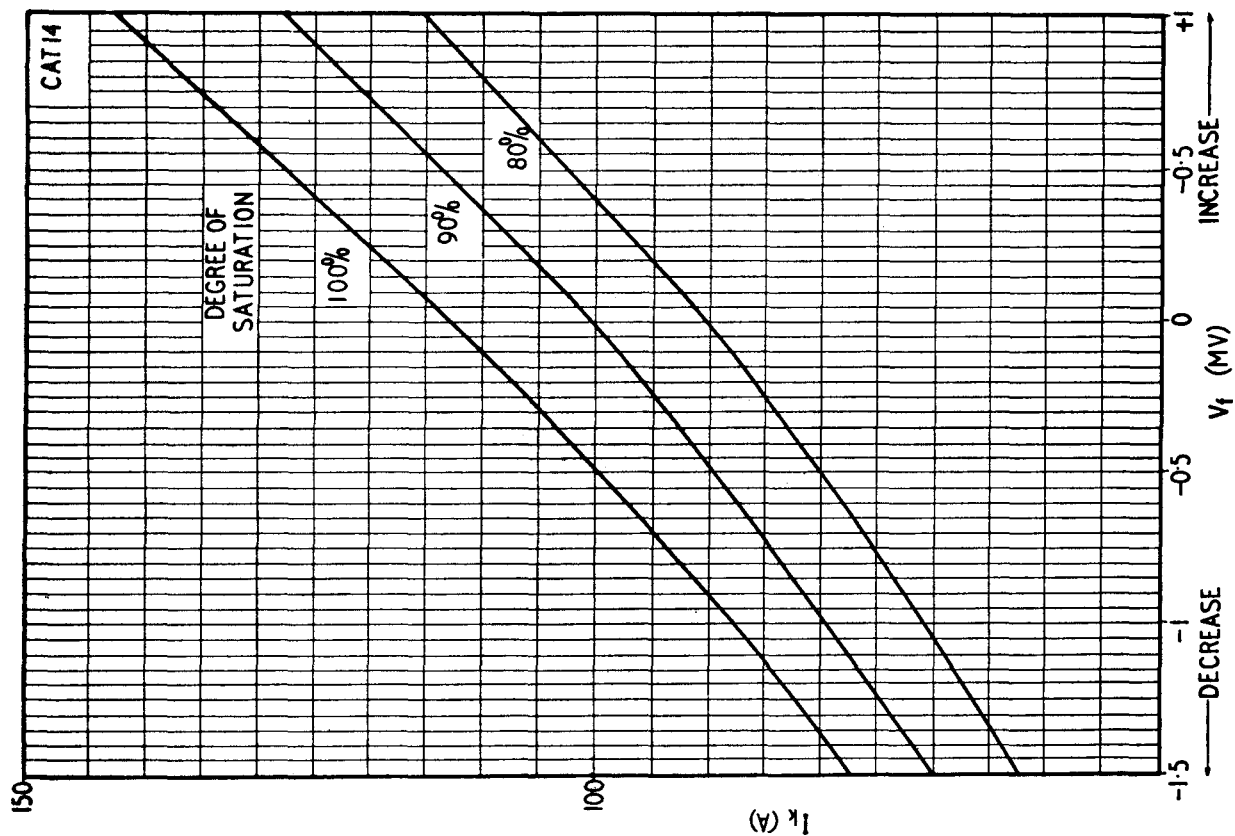
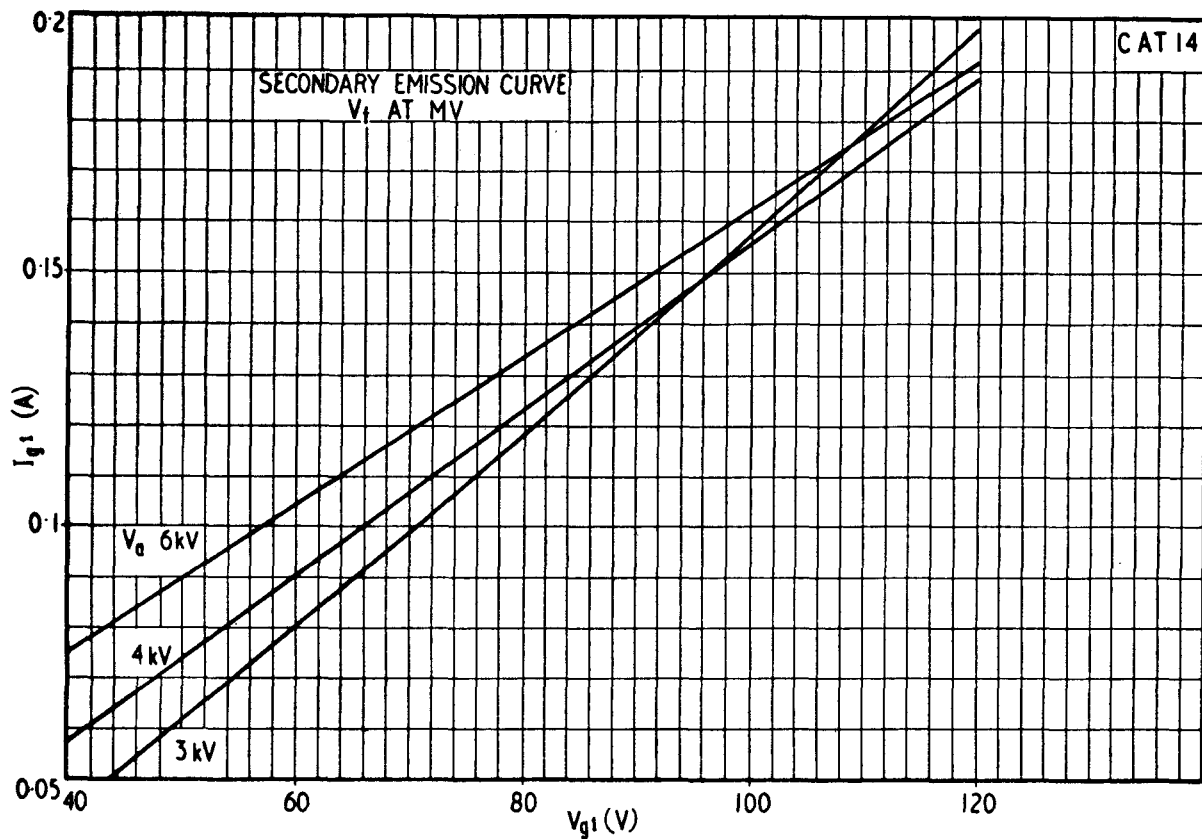
The figures quoted above are only applicable when operating at frequencies up to 3 Mc/s. At higher frequencies the anode voltage must be reduced according to the following table:

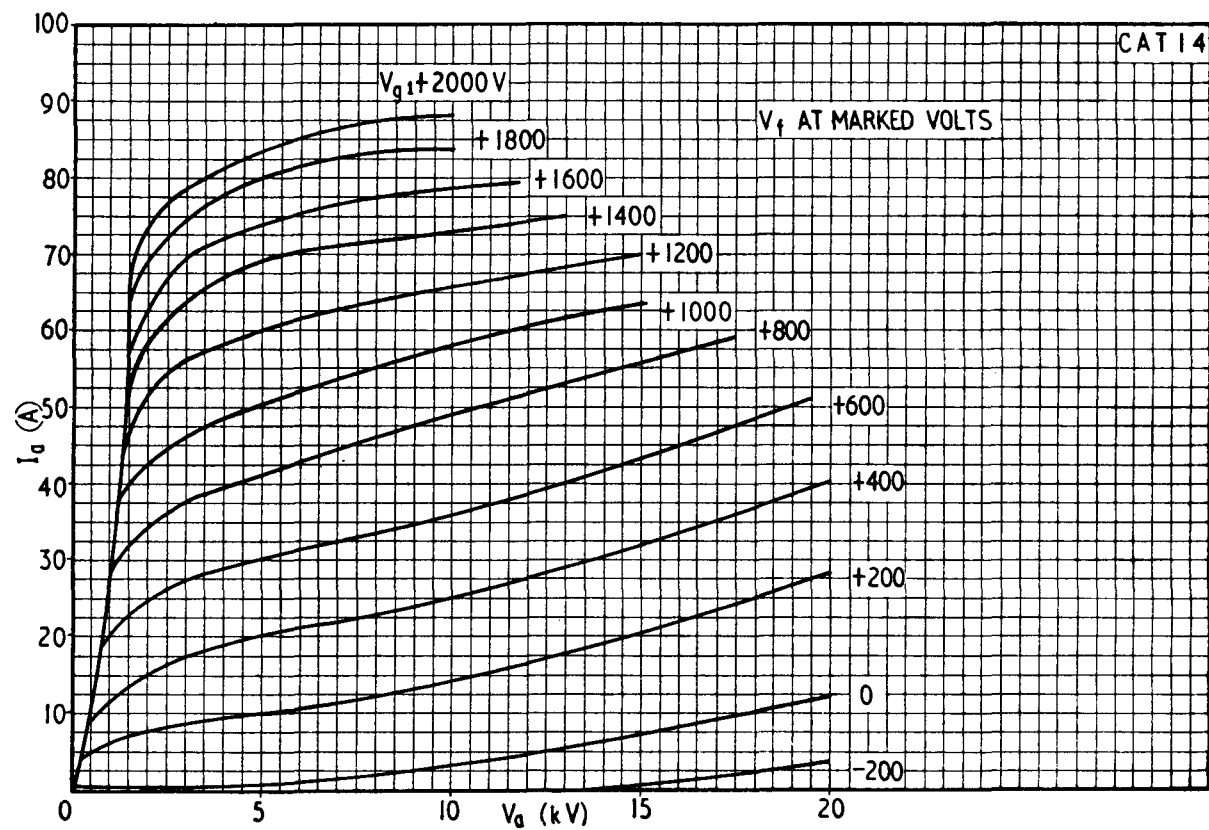
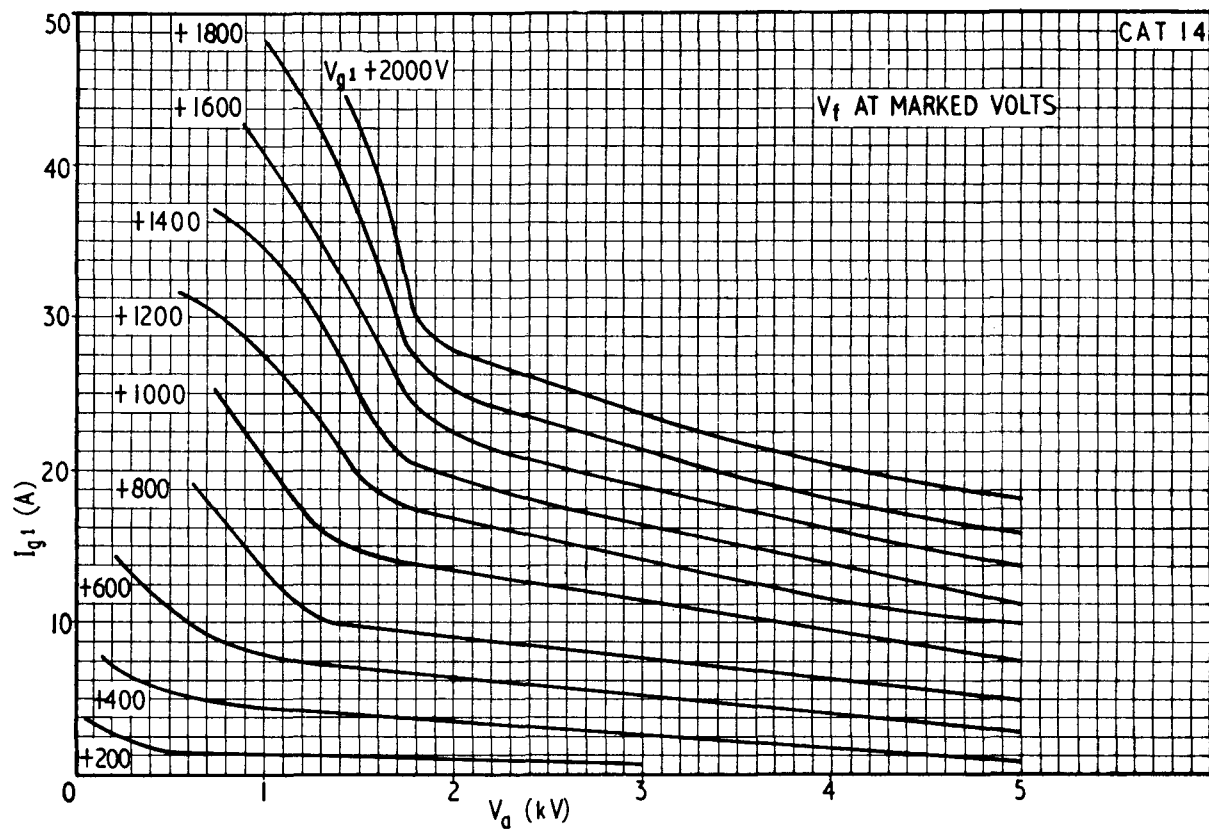
$f \text{ (Mc/s)}$	3	5	10
% $V_{a(max)}$	100	80	60

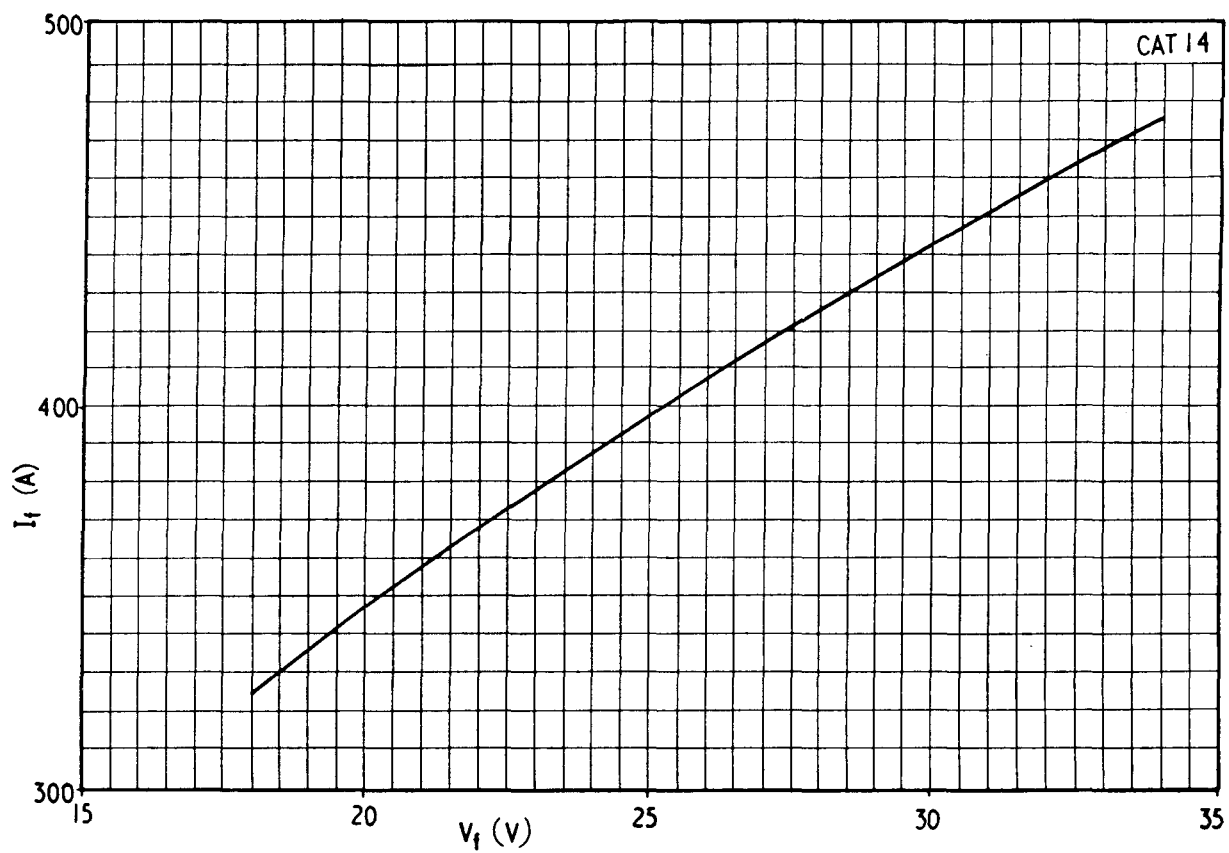
NOTES

(a) Subject to wide variation. The figures given are approximate only.

(b) At crest of audio cycle with 100% modulation.









PRINTED IN ENGLAND