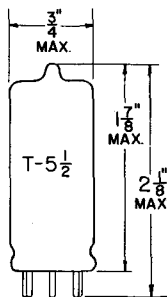


TUNG-SOL

PENTODE

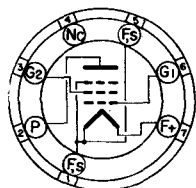
MINIATURE TYPE



GLASS BULB

HEATER

ANY MOUNTING POSITION



TUNG-SOL

CONTINUED FROM PRECEDING PAGE

CHARACTERISTICS AND QUALITY CONTROL¹

TEST	AQL %	MIL E-1 SYMBOL	MIN.	LAL	BOG.	UAL	MAX.	ALD	MIL-E-1 UNITS
MEASUREMENTS ACCEPTANCE									
TESTS PART 1									
COMBINED AQL=1.0 % EXCLUDING MECH. AND INOPERATIVES									
GRID CURRENT (1):									
Eb=Ec2=135 Vdc;									
Ec1=2.0 Vdc	0.65	Ic1:	0	---	---	---	-1.0	---	μ Adc
PLATE CURRENT (1):	0.65	Ib1:	1.0	---	---	---	2.1	---	mAdc
SCREEN GRID CURRENT:	0.65	Ic2:	0.28	---	---	---	0.62	---	mAdc
TRANSCONDUCTANCE (1):	0.65	Sm(1):	720	---	---	---	1080	---	μ MHOS
NOISE AND MICROPHONICS:									
Ebb=Ecc2=90 Vdc;									
Ecal=10.0mVac;Rp=									
1.0 MEG.; Rg2=4.7 MEG.;									
Cg2=0.1 μ f	0.65	EB:	---	---	---	---	17	---	VU
CONTINUITY AND SHORTS:									
(INOPERATIVES)	0.4	---	---	---	---	---	---	---	---
MECHANICAL:									
(ENVELOPE OUTLINE									
6-2)	---	---	---	---	---	---	---	---	---
MEASUREMENTS ACCEPTANCE									
TESTS, PART 2									
INSULATION OF ELECTRODES:									
g-all=100 Vdc		Rg-all:	100	---	---	---	---	---	MEG.
p-all=100Vdc	4.0	Rp-all:	100	---	---	---	---	---	MEG.
PLATE CURRENT(2):									
Ec1=4.5 Vdc	6.5	Ib:	0	---	---	---	30	---	μ Adc
TRANSCONDUCTANCE (2):									
Ef= 1.0 Vdc	6.5	Sm(2):	610	---	---	---	1080	---	μ MHOS
FILAMENT CURRENT:									
CAPACITANCE:	6.5	If:	44	---	---	---	56	---	mA
CAPACITANCE	} SHIELD #316	Cg1p:	---	---	---	---	0.02	---	μ f
CAPACITANCE		Cin:	3.0	---	---	---	4.2	---	μ f
		Cout:	5.6	---	---	---	7.6	---	μ f
VIBRATION (1):									
Rp=10,000 OHMS;									
40 cps;15 g	6.5	Ep:	---	---	---	---	10	---	mVac
VIBRATION (2):									
f=50 cps-3500 cps;									
Rp=10,000 OHMS									
(NOTE 8)	6.5	Ep(2):	---	---	---	---	15	---	mVac
DEGRADATION RATE									
ACCEPTANCE TESTS									
SHOCK::									
HAMMER ANGLE=30°									
(NOTE 2)	---	---	---	---	---	---	---	---	---
FATIGUE:									
G=2.5; F=25cps MIN;									
60 cps MAX; FIXED									
FREQUENCY									
(NOTE 3)	6.5	---	---	---	---	---	---	---	---

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TUNG-SOL

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CHARACTERISTICS AND QUALITY CONTROL¹; cont'd.

TEST	AQL %	MIL-E-1 SYMBOL	MIN	LAL	BOG.	UAL	MAX.	ALD	MIL-E-1 UNITS
DEGRADATION RATE									
ACCEPTANCE TESTS (CONT'D.)	COMBINED AQL=1.0% EXCLUDING MECH. AND INOPERATIVES								
POST SHOCK AND FATIGUE									
TEST END POINTS:									
TRANSDUCANCE (1)	---	Sm:	540	---	---	---	---	---	μ MHOS
VIBRATION	---	Ep:	---	---	---	---	15	---	mVac
MINIATURE TUBE BASE STRAIN:	---	---	---	---	---	---	---	---	---
GLASS STRAIN									
(THERMAL SHOCK):	2.5	---	---	---	---	---	---	---	---
		ALLOWABLE DEF. PER CHARACTER. 1st SAMP.	COMB. SAMP.	AQL %	MIL-E-1 SYM.	MIN.	MAX.	MIL-E-1 UNITS	
ACCEPTANCE LIFE TESTS									
INTERMITTENT LIFE TEST: Ef=1.25 Vdc; OR Vac WITH EQUIVALENT BIAS; GROUP A	---	---	---	---	t:	500	---	HOURS	
INTERMITTENT LIFE TEST									
END POINTS:									
TRANSDUCANCE (1)	---	---	---	---	Sm(1):	540	---	μ MHOS	
GRID CURRENT	---	---	---	---	Ic(1):	---	-1.0	μ Adc	

NOTES

1. CHARACTERISTICS, QUALITY CONTROL PROCEDURES, AND INSPECTION LEVELS ARE MADE ACCORDING TO THE APPROPRIATE PARAGRAPHS OF MIL-E-1, AND MIL-STD-105A.
2. TEST CONDITIONS AND ACCEPTANCE CRITERIA PER SHOCK TEST PROCEDURES OF MIL-E-1 BASIC SPECIFICATIONS.
3. TEST CONDITIONS AND ACCEPTANCE CRITERIA PER FATIGUE TEST PROCEDURES OF MIL-E-1 BASIC SPECIFICATIONS.
4. THESE NORMAL VALUES REPRESENT CONDITIONS AT WHICH CONTROL OF RELIABILITY MAY BE EXPECTED.
5. THESE NORMAL TEST CONDITIONS ARE USED FOR ALL CHARACTERISTICS UNLESS OTHERWISE STATED UNDER THE INDIVIDUAL TEST ITEM.
6. FOR MOST APPLICATIONS THE PERFORMANCE WILL NOT BE ADVERSELY AFFECTED BY $\pm 10\%$ HEATER VOLTAGE VARIATION, BUT WHEN THE APPLICATION CAN PROVIDE A CLOSER CONTROL OF HEATER VOLTAGE, AND IMPROVEMENT IN RELIABILITY WILL BE REALIZED.
7. PLATE AND SCREEN VOLTAGES SHOULD NOT EXCEED THESE VALUES UNDER ANY CIRCUMSTANCES.
8. THE TUBE UNDER TEST SHALL BE RIGIDLY MOUNTED ON A VIBRATION TABLE VIBRATING WITH SIMPLE HARMONIC MOTION. THE TEST CONDITIONS OF PARAGRAPH 4.9.19.1 OF MIL-E-1 SHALL BE APPLIED AND E_p MONITORED WHILE THE FREQUENCY OF VIBRATION IS CONTINUOUSLY SWEEPED FROM 50-3500 CPS AND THE PEAK ACCELERATION CONTROLLED CONSTANT AT 2G. A LOW PASS FILTER WHICH FOLLOWS THE LOAD RESISTOR OF THE TUBE UNDER TEST SHALL HAVE A CUT-OFF FREQUENCY OF 3500 CPS. THE TOTAL TIME OF SWEEP SHALL NOT BE LESS THAN ONE (1) MINUTE.

